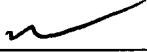


Date: Thursday, 14/12/2006 2:49:07 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-541-044
Job Number : 29975	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D205541044
This Issue : 14/12/2006 S.O. No. : N/A	Drawing Number : RTN530
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 21/12/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT RTN 530

2
06-12-18

2.0	D205541044	Heli-Utility-Basket, RH
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli-Utility-Basket, RH
 ORIGINAL 28511 CHG002

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 -DISASSEMBLE D3053-042 BASKET BASE
 COMPLETELY
 - REMOVE LID D2512 (DO NOT DISASSEMBLE)
 -GRIND SMOOTH TO REMOVE PAINT ON D2235-3 RIBS
 AS NECESSARY, AT THE INSTALLATION POINTS

SAD 08/12/18 *(1)*

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

11/06/12/19 *(1)*

5.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING
 STRIP POWDER COAT FROM
 1 X D3052-1 B28522
 1 X D2499 B27501
 1 X D2498 B27683

M102391

m-r/FC

07/01/08

Date: Thursday, 14/12/2006 2:49:07 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-541-044

Job Number: 29975

Part Number: D205541044

Job Number:



Seq. #:

Machine Or Operation:

Description :

-ALODINE IF NECESSARY AS PER QSI 005 4.1

FC 07 01 08

6.0

QC3/5

INSPECT WORK/WING WALK



Comment: INSPECT WORK/WING WALK

ml

07 01 08

(1)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

-MASK INSIDE CHANNEL ON THE D3052-1; D2498; D2499

- CLEAN & SAND SMOOTH IF NECESSARY:

1 X D2199-1 B28071

1 X D2199-23 B12793

1 X D2199-25 B11407

FC 07 01 08

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ml

07 01 08

(1)

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

RE-POWDER COAT AS PER QSI005 4.3.5.2

D3053-042

D2199-1

D2199-23

D2199-25

D2498

D2499

D3052-1

M102391

ml/FC

07/01/08

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

2/11

07/01/23

(2)

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

ASSEMBLE D205-541-044 AS PER DRWGS

D3053-042

D2512

ml

07-01-23

Date: Thursday, 14/12/2006 2:49:08 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-541-044

Job Number: 29975

Part Number: D205541044

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	D2931	Bumper
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bumper *B 21139*

MF. 07-01-23

13.0	MS20600AD4W3	Cherry Rivets
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Cherry Rivets *M14393*

MF 07-01-23

14.0	AN960JD8	Washer
------	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Washer *M102842*

MF 07-01-23

15.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/01/23

16.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
PICK KIT

17.0	D2258306	Placard
------	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Placard
Batch: *228512 028072 ✓ (-1) N/A W*

For UVA
→

already in kit

18.0	D2515	Bushing
------	-------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bushing
Batch: *B18029 ✓*

19.0	AN47A	Bolt
------	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bolt
Batch: *M100327 ✓*

0504/04/240

Date: Thursday, 14/12/2006 2:49:08 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-541-044

Job Number: 29975

Part Number: D205541044

Job Number:



Seq. #:	Machine Or Operation:	Description :
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20.0	AN412A	Bolt
------	--------	------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Bolt

Batch: M102380 ✓

21.0	AN413A	Bolt
------	--------	------



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Bolt

Batch: M101938 ✓

22.0	AN414A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M100188 ✓

23.0	AN57A	Bolt
------	-------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M102140 ✓

24.0	AN513A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M15928 ✓

25.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)

Washer

M101938 ✓

26.0	AN960JD516	Washer
------	------------	--------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

Batch: M100564 ✓

Payson/240

Date: Thursday, 14/12/2006 2:49:08 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-541-044

Job Number: 29975

Part Number: D205541044

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

Batch: M19185 - ✓

28.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: M102171 - ✓

29.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

30.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE PPP D205-541-044

USING NEW B/N

INCLUDE PARTS REPAINTED

D2498 -

D2499 -

~~D3052~~

D2199-1

D2199-23

D2199-25

Location:

PPP Rev: E

B 29975

DART			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D205-541-044	CHG	CHG002
DESC.	Heli-Utility-Basket RH	STC	SH96-120
LOT	B28511	STC	SR00696NY
MODEL	205/212/214/412	STC	
MADE IN CANADA			

TEL.: 1-613-632-3336
FAX: 1-613-632-4443

31.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



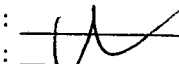
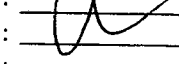
28.1 Pick kit
D3052-1

Mounting Log

Batch: B 29522 ✓

Date: Friday, 27/04/2007 10:12:41 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-541
Job Number	: 32083		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 27/04/2007 S.O. No. : N/A	Drawing Number	: ECN954-UPDATE PAPRW
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : OVERHEAD	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: 	Due Date	: 04/05/2007 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STK

D205-541-043

B28985

D205-541-044

B29975 B29130

7/4/27 SQ

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD NEW PAPERWORK TO KITS
 FAA STC: SR00696NY

AND RETURN TO STK

7/4/27 7/4/27 SQ

①

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

7/4/27 7/4/27 SQ 07/04/27

Job Completion



u 04-04-27